



LINEA TAC S.r.l.

Istruzioni
Instructions
Indications
Instrucciones de uso
Gebrauchsanweisung

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AMALGAMATOR MOD. TAC 400M

Instructions

The amalgamator mod. TAC-400/M allows two different techniques of working: manual or with memorized times with its microprocessor.

Plug to the nearest power point.

Switch on the machine with the general switch placed on the left side.

1. Manual Working

- Plan the wished time with the bottoms "+" and "-".
- Push the bottom "S" (Start). On display you will see the decreasing time. When the operation is finished, it will remain planed.

2. Working with memorized times.

The machine is supplied with 10 planed times of mixing:

Estimated time for 2 doses:

Memory 0 = sec. 6	→ IQC Palladium / Contour
Memory 1 = sec. 6	→ IQC Valiant / Dispersalloy
Memory 2 = sec. 10	→ Axia Glass / Amalcap
Memory 3 = sec. 10	→ Axia Base
Memory 4 = sec. 10	→ Axia Silver
Memory 5 = sec. 5	→ Tytin
Memory 6 = sec. 7	→ Duralloy / Ana2000 / Permite C
Memory 7 = sec. 8	→ Astralloy PD/45
Memory 8 = sec. 15	→
Memory 9 = sec. 20	→

- Push the button "M". It will switch on the yellow light which indicates you are working with memories and it will show a number with one figure which indicates the number of memory.
- Push the button "M" another time. It will show a number with two figures (only for two seconds) which is relative to mixing time corresponding to previous memory.
- Go on pushing the same button "M". It will show in succession the next number of memory with the relative time of mixing.
- When you have selected the right time of mixing, push the button "S" to make operation. During the mixing, you can see decreasing time. At the end of cycle, display will show the number of memory you used.

If the safety cover is opened during the mixing process, the circuit is broken and the motor stops automatically. The mixing process might be finished by opening the safety cover or by pressing the button "S" again. When you turn off the general switch, the amalgamator remains planed on the last operation it executed.

It fits capsules between 30 and 36 mm of length and with 14/18 mm of diameter.

To clean the unit, use a soft cloth with neutral detergent. Avoid solvents and abrasive materials. The instructions shall warn against use of the equipment in hazardous atmospheres or with hazardous materials for which the equipment is not designed.

Built according to EN 61010-2-51 : 1995 - ISO 7488 rules.

Specifications

Volt: 220/240 AC (110/115 AC) - Hz 50/60

Power: Watt 180 (130)

Fuse: F 1,6 A 250 V (F 5 A 250 V)

Oscillation frequency: 4200 rpm

Dimensions: 220x230x180 mm

Weight: 4 Kg

Operating temperature: between + 5° and + 40°

Working time: 30 sec ON - 90 sec OFF

Maximum working time: 30 min

